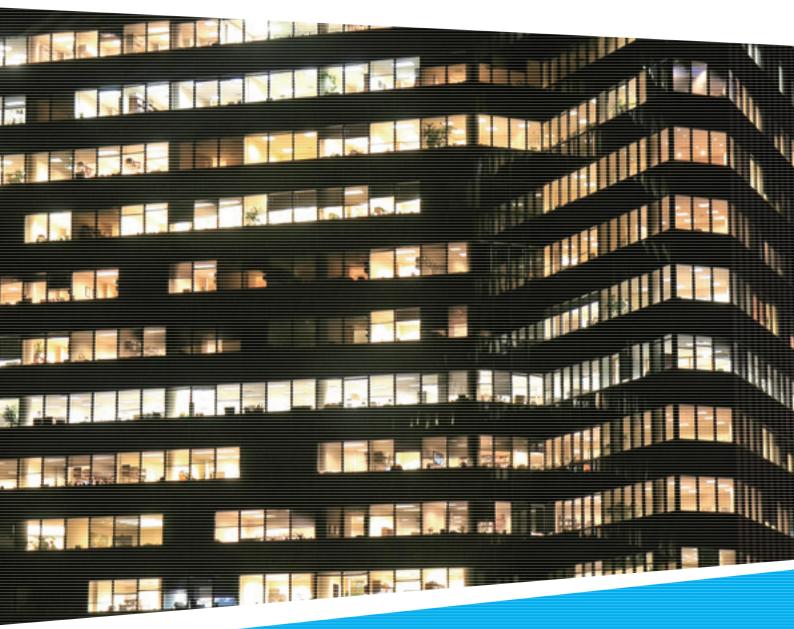
# **LED** Lighting Test Solution

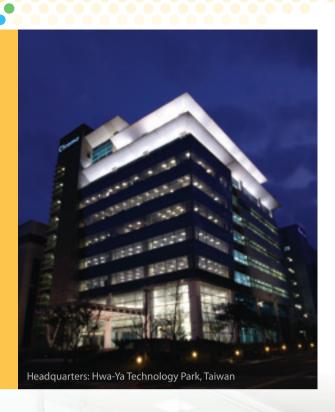
www.chromaate.com





Turnkey Test & Automation Solution Provider



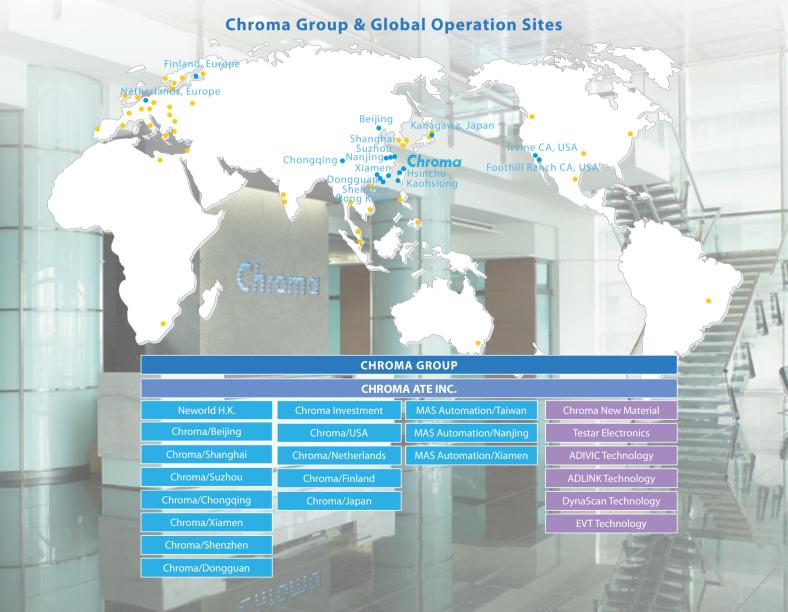


Founded in 1984, **Chroma ATE Inc.** is a world leading supplier of precision Test and Measurement Instrumentation, Automated Test Systems, Manufacturing Execution Systems and Turnkey Test and Automation Solutions marketed globally under the brand name "Chroma".

Significant markets Chroma serves include LED, photovoltaic, Li-battery, electric vehicle (EV/EVSE), semiconductor/IC, laser diode, flat panel display, video and color, power electronics, passive component, electrical safety, and thermoelectric test, as well as automated optical inspection and manufacturing execution systems.

Chroma's vision is to develop globally leading products as a world-class enterprise. To achieve this, Chroma devotes a significant amount of investment and resources in research and development in order to produce exceptional products of precision, reliability and valuable unique test solutions for technology industries. To sustain as a world-class enterprise, Chroma nurtures its brand as one of innovation, continuous improvement, and globalization ensuring its leading technology and integration capabilities in optics, mechanics, electronics, thermal control and software provide competitive advantages and future growth for the company.

Chroma has branch offices in Europe, the United States, Japan and mainland China chartered to deliver innovative technologies with high value-added service to satisfy our global customers' demands.



# **ESD Test System**

# **Model 58154 Series**

Chroma 58154 series ESD (Electrostatic Discharge) Test Systems are PXI/PCI controlled module to simulate electrostatic discharge pulse during electronic device testing. The 58154 series offer both ESD STM5.1-2001-Human Body Model and ESD STM5.2-1999-Machine Model. The user friendly software offers programmable and flexible features, such as sampling test on a wafer, ESD model, ESD pulse polarity, ESD pulse interval in a sequence, and automatic testing function.

The 58154 series includes a control module and a pulse output external box. High voltage power supply unit (PSU) and pulse shaping circuits provide the ESD STM standards compliant pulse waveform.

The 58154 series offer a flexible and total ESD test solution to customers. Furthermore, the ESD pulse is generally applied to the device under test before measuring device electric parameters and the 58154 series can be perfectly integrated with Chroma 58173 and 58173-FC to provide a total solution in production line.

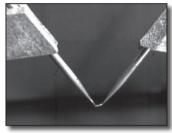
# **Key Features**

- ☑ Two Modes ESD Pulse Generation : Human body mode and Machine mode
- ✓ Programmable Auto Test : Pulse delay, cycle and polarity are programmable
- ✓ Resolution (58154):
  - 5V per-step for Machine model, 20V per-step for Human body mode
- ✓ Resolution (58154-B):
  - 10V per-step for Machine model, 20V per-step for Machine mode, 30V per-step for Human body mode
- ✓ Resolution (58154-C):
  - 10V per-step for Machine model, 30V per-step for Human body mode
- ☑ Diversity Control Interface : PCI DIO card
- ✓ Up to 8000V (58154-C)

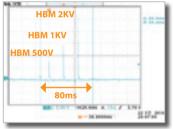




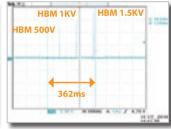
ESD Test System (PCI Board)



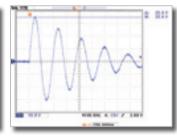
ESD Test on LED chip



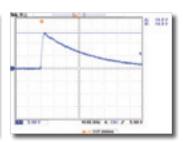
New Function and improvement - 3 HBM pulses within 80 ms



Traditional way - 3 HBM pulses within 362 ms



Machine Model waveform



Human Body Model waveform

SPECIFICATIONS				
Model	58154 58154-B 58154-C			
Parameter		Value		
ESD Mode		Machine Mode / Human body mode		
Pulse Voltage	Machine mode: 50V to 400V $\pm$ 5V	Machine mode: 100V to 800V $\pm$ 10V	Machine mode: 100V to 800V $\pm$ 10V	
ruise voitage	Human body mode: 500V to 4KV $\pm$ 20V	Human body mode: 250V to 6KV $\pm$ 30V	Human body mode: 250V to 8KV $\pm$ 30V	
ESD Specification *1	Machine model reference on STM5.2-1999			
L3D Specification 1	Human body model reference on STM5.1-2001			
Pulse Interval	20 ms to 1 s (User definable)			
Pulse Repetition	Single or multiple			
Pulse Polarity	Positive or negative (software control)			
AC Input	100 to 240V, 47 to 63 Hz			
Dimensions	434.6mm(W) x 97.7mm(H) x 306.8mm(D)			
Weight		11kg		

Pattern No: 95137265

Pattern Name: Discharge and remote feedback integrated testing system Note\*1: The test condition is under output terminal of equipment





# **LED Total Power Test System**

# **Model 58173**

Chroma 58173 comes with an unique design and a whole new method for LED total power measurement. In bare wafer/chip LED test production, due to the existence of probing mechanism, total flux is derived from partial flux measurement in LED epitaxy industry (Figure 1). However, the conventional method encounters problems and issues in measurement accuracy, S/N ratio, measurement speed, etc. All of these are serious concerns in production line.

Chroma has developed a high speed and high accuracy measurement method for LED total power/flux (Figure 2). This innovative test method may collect most of the optical power emitted from LED, much more than the conventional one. Thus applying this test method may improve the measurement accuracy dramatically and significantly. Benefited from Chroma's innovative unique optical and mechanical design, most of the LED output radiant flux are received by a wide photo detector. Other optical parameters, such as dominant wavelength, peak wavelength, CCT, etc. are measured by Chroma's spectrometer.

In addition, the 58173 is equipped with a wide-range electrical source and meter, so that the 58173 not only fits your requirements today, but also foresees and provides the solution for next generation requirements.

#### **Key Features**

- ✓ Wide LED electrical test range (200V/2A)
- ✓ Support LED SCR characteristic detect function
- ✓ Chroma Huge Photo Detector (Measurement Angle=128°)
- ✓ Unique Edge Sensor design to provide stable probing
- Robust chip position scanning algorithm, suitable for various DUT forms
- ✓ Light shield design to block other light interference
- Comprehensive analysis tool and statistic report for mass production

#### Hardwares

- Semi-automatic LED wafer/chips prober
- Electrical test module
- Optical test module
- Optional ESD test module

#### **Test items**

- Electrical parameters: Forward voltage, reverse breakdown voltage, reverse leakage current, etc.
- ✓ SCR characteristic detection
- Total optical power, total flux
- ✓ Wavelength related: dominant wavelength, peak wavelength, FWHM, etc.

#### **Standard Optical Module**

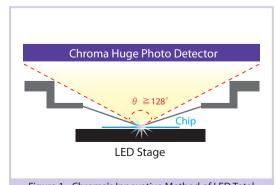


Figure 1 - Chroma's Innovative Method of LED Total Flux Measurement by Huge Photo Detector



**Optional Optical Modules** 

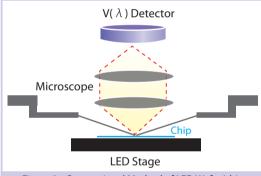
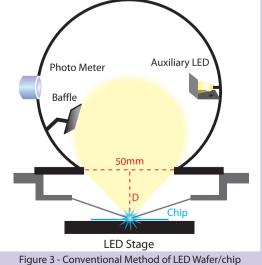


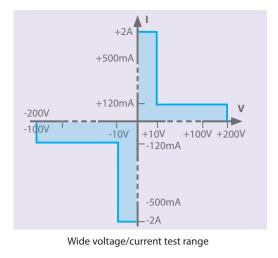
Figure 2 - Conventional Method of LED Wafer/chip Total Flux Measurement by Microscope Module

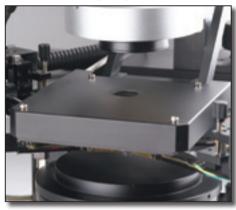


Total Flux Measurement by Integrating Sphere



Integrating Shere





Chroma® Huge Photo Detector

SPECIFICATIONS		F0473	
Model		58173	
Application		•	
Pad Size		≥70 µ m	
Maximum Optical Rece		128°	
Electrical Parameter I	Measurements		
PowerRange		≦ 20W, as figure shows	
	Source Range	$\pm 10V / \pm 100V / \pm 200V$	
Voltage	Source Accuracy	$\pm$ 0.08% + 10mV / $\pm$ 0.08% + 20mV / $\pm$ 0.08% + 40mV Note1	
voltage	Measure Range	$\pm 10 \text{V} / \pm 100 \text{V} / \pm 200 \text{V}$	
	Measure Accuracy	$\pm$ 0.06% + 10mV / $\pm$ 0.06% + 20mV / $\pm$ 0.06% + 40mV Note1	
	Source Range	$\pm$ 20uA / $\pm$ 500uA / $\pm$ 20mA / $\pm$ 500mA / $\pm$ 2A	
Current	Source Accuracy	$\pm$ 0.08% + 10nA / $\pm$ 0.08% + 300nA / $\pm$ 0.08% + 10uA / $\pm$ 0.3% + 1mA / $\pm$ 0.3% + 12mA *1	
Lurrent	Measure Range	$\pm$ 20uA / $\pm$ 500uA / $\pm$ 20mA / $\pm$ 500mA / $\pm$ 2A	
	Measure Accuracy	$\pm$ 0.06% + 10nA / $\pm$ 0.06% + 300nA / $\pm$ 0.06% + 10uA / $\pm$ 0.25% + 1mA / $\pm$ 0.25% + 12mA *1	
SCR Test Function		Yes	
Optical Parameter Me	easurements		
	Detector Type	2048 Pixels	
Spectrometer	Wavelength range	380~780nm (standard)	
	Pixel Resolution	0.4nm	
Wp	Repeatability	±1 nm	
Wd	Repeatability	±0.3 nm	
	Detector Type	Chroma® Huge Photo Detector	
Radiant Flux (mW)	Range	3W Max.	
	Repeatability	±3%	
Mechanical Specifica			
•		Resolution 1024X768 Pixel	
Scan CCD		Gray scale CCD (256 scales)	
$\theta$ axis		±15°	
Dimension		970 (L) × 970 (W) × 2250 (H)mm	
Weight		580kg	
Others		Joung	
	Temperature	20°C~ 30°C	
Operation Environmer	Humidity	40% ~ 70%	
Power Input	Trufficity	220V	
•	n is under point of sensing	ZZUV	



# **LED Flip Chip Total Power Test System**

# **Model 58173-FC**

Chroma 58173-FC is specifically designed for flip-chip LED, in which the probing surface is opposite to the light emitting surface, thus having a no-interference optical path while still having stable probing is the key factor to make an accurate measurement.

The 58173-FC's transparent chuck design (figure 1) features in no vacuum holes within the testing area, ensuring no interference along the optical path for all chips, and providing a solid stage for probing, thus it makes the measurement much more accurate.

The 58173-FC also applies Chroma's innovative total power measurement method (figure2), which collects more LED partial flux than the conventional probers, and that also improves the speed and accuracy significantly. Benefited from Chroma's innovative unique optical and mechanical design, most of the LED output radiant flux are received by a wide photo detector. Other optical parameters, such as dominant wavelength, peak wavelength, CCT, etc. are measured by Chroma's spectrometer.

In addition, Chroma58173-FC is equipped with a wide-range electrical source and meter, so that Chroma 58173-FC not only fits your requirements today, but also foresees and provides the solution for your next generation requirements.

#### **Key Features**

- ☑ Unique vacuum-hole-free chuck design
- ✓ Wide LED electrical test range (200V/2A)
- ✓ Support LED SCR characteristic detect function
- ✓ Chroma Huge Photo Detector (Measurement Angle=148°)
- ☑ Unique Edge Sensor design to provide stable probing
- Robust chip position scanning algorithm, suitable for various DUT forms
- ☑ Light shield design to block other light interference
- Comprehensive analysis tool and statistic report for mass production

### Hardwares

- Semi-automatic prober for flip-chip LED
- ✓ Electrical test module
- Optical test module
- Optional ESD test module

#### **Test items**

- Electrical parameters: Forward voltage, reverse breakdown voltage, reverse leakage current, etc.
- ✓ SCR characteristic detection
- Total optical power, total flux
- ☑ Wavelength related: dominant wavelength, peak wavelength, FWHM, etc.



# No vacuum hole design in transparent chuck

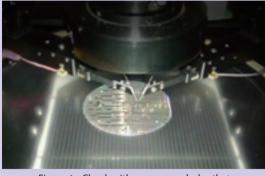
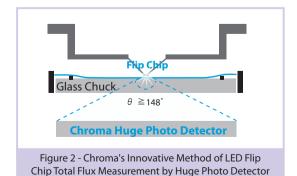
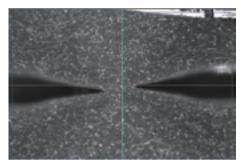


Figure 1 - Chuck with no vacuum holes that makes the measurement more accurate.

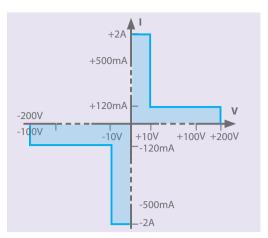




Powerful Scanning Algorithm



User-friendly on screen pin adjustment



Wide voltage/current test range

SPECIFICATIONS			
Model		58173-FC	
Application			
Die Size		7~120mil	
Pad Size		≧70 µ m	
Chuck Size		5.3 inch For Extended Ring / 7.3 inch For Extended Ring / 10 inch For Extended Ring	
Maximum Optical Receiv	ving Angle	148°*1	
<b>Electrical Parameter Me</b>	easurements		
PowerRange		≦ 20W, as figure shows	
	Source Range	±10V / ±100V / ±200V	
V-16	Source Accuracy	$\pm0.08\%$ + 10mV / $\pm0.08\%$ + 20mV / $\pm0.08\%$ + 40mV *2	
Voltage	Measure Range	±10V / ±100V / ±200V	
	Measure Accuracy	$\pm0.06\%$ + 10mV / $\pm0.06\%$ + 20mV / $\pm0.06\%$ + 40mV *2	
	Source Range	$\pm$ 20uA / $\pm$ 500uA / $\pm$ 20mA / $\pm$ 500mA / $\pm$ 2A	
	Source Accuracy	$\pm$ 0.08% + 10nA / $\pm$ 0.08% + 300nA / $\pm$ 0.08% + 10uA / $\pm$ 0.3% + 1mA / $\pm$ 0.3% + 12mA *2	
Current	Measure Range	±20uA / ±500uA / ±20mA / ±500mA / ±2A	
	Measure Accuracy	$\pm 0.06\%$ + 10nA / $\pm 0.06\%$ + 300nA / $\pm 0.06\%$ + 10uA / $\pm 0.25\%$ + 1mA / $\pm 0.25\%$ + 12mA *2	
SCR Test Function		Yes	
<b>Optical Parameter Mea</b>	surements		
	Detector Type	2048 Pixels	
Spectrometer	Wavelength range	380~780nm (standard)	
	Pixel Resolution	0.4nm	
Wp	Repeatability	±1 nm	
Wd	Repeatability	±0.3 nm	
	Detector Type	Chroma® Huge Photo Detector	
Radiant Flux (mW)	Range	3W Max.	
	Repeatability	±3%	
Mechanical Specification	ons		
Glass Chuck Size		5.3 inch For Extended Ring / 7.3 inch For Extended Ring / 10 inch For Extended Ring	
Scan CCD		Resolution 1024X768 Pixel	
$\theta$ axis		±12°	
Dimension		970 (L) $ imes$ 970 (W) $ imes$ 2250 (H) mm	
Weight		580 kg	
Others			
Operation Environment	Temperature	20°C~ 30°C	
Operation Environment	Humidity	40% ~ 70%	
Power Input		220V	
Note *1: LED dies distribution diameter after extention has to be smaller than 3"/5"/8"			

Note \*1 : LED dies distribution diameter after extention has to be smaller than 3'' / 5'' / 8''

Note \*2: Test condition is under point of sensing



# **LED Electrical Test Module**

# Model 58221-200-2

Chroma 58221-200-2 is a module specially designed to test the electrical features of LED in full range. It has all functions required for testing the LED electrical features. The 58221-200-2 supplies high accuracy current source up to  $\pm 200 \text{V}/\pm 100 \text{mA}$  for High voltage (HV) and up to  $\pm 10 \text{V}/\pm 2 \text{A}$  for High Power (HP). Besides the standalone operation the 58222-200-2 is featured in, the USB interface and other integrated design can also be applied for synchronous measurement.

# **Key Features**

- ✓ Focuses on LED test application
- ✓ Cover High Voltage (HV) and High Power (HP) LED test requirement
- ☑ Build-in hardware sequencer
- ☑ Build-in program memory and data memory
- ✓ Support LED SCR characteristic detect function

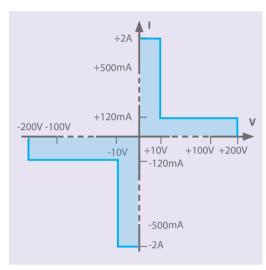
#### **Test items**

- ✓ Forward voltage (Vf)
- ✓ Reverse breakdown voltage (Vrb) Leakage (Ir)
- ✓ LIV
- ✓ I-V characterization









Wide voltage/current test range

SPECIFICATIONS					
Model		58221-200-2			
<b>Current Source Accuracy 23</b>	± <b>5</b> ℃				
Range	Programming Resolution	Source Accuracy $(\pm\% \text{ rdg.+Amps})$	Default Measurement Resolution	Measurement Accuracy $(\pm\% \text{ rdg.+Amps})$	
±20 μ A	1nA	0.08%+5nA	1nA	0.06%+5nA	
±500 μ A	10nA	0.08%+125nA	10nA	0.06%+125nA	
±20mA	1 μ Α	0.08%+5 μ A	1 μ Α	0.06%+5 μ A	
±500mA	10 μ A	0.1%+125mA	10 μ A	0.25%+125mA	
±2A	100 μ A	0.1%+5mA	100 μ A	0.25%+5mA	
Voltage Source Accuracy					
Range	Programming Resolution	Source Accuracy $(\pm\% \text{ rdg.+Volts})$	Default Measurement Resolution	Measurement Accuracy (生% rdg.+Volts)	
±10V	1mV	0.08%+3mV	1mV	0.06%+3mV	
±100V	10mV	0.08%+15mV	10mV	0.06%+15mV	
±200V	10mV	0.08%+30mV	10mV	0.06%+30mV	
General Specification					
Interface		USB/Sta	nd alone		
Trigger		Avai	lable		
RAM (6 bits)	16M				
Operatoin Environment	0~50°C, 70% R.H. up to 35°C, derate 3% R.H. / °C, 35~50°C				
Power Consumption (VA)	70VA				
Dimensions (WxHxD)	432x110x432 mm				
Weight (kg)	10				

# **LED Burn-in Tester**

# **Model 58266**

Chroma 58266 is a LED Burn-in Tester that each channel can offer a constant current up to 500mA but also has 0~400V voltage measurement function. For product application, various programmable power supplies can be applied for multi-channel constant current output and voltage measurement. The user can integrate several power supplies based on the demands of channels and current for multi-channel test.

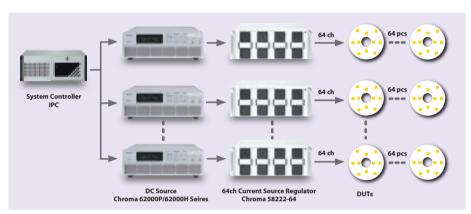
# **Key Features**

- ✓ Flexible channels output: 32/64/128 channels
- ☑ Each channel can offer up to 500mA /400V
- ☑ Each channel can parallel connection for high current requirement. Ex: 2-ch: 1A, 4-ch: 2A
- High accuracy of current output and voltage measurement

# **System Architecture**

- DUT: single LED, LED array, LED light bar or LED module
- ☑ Support channels: 64 ch
- ✓ Force Current: Max. 500mA per-channel
- ✓ Support parallel connection : Ex: 2-ch: 1A
- ✓ Voltage measurement: Max. 400V





CONFIGURATION				
Programmable	LED Burn-in Tester	Force	Measure	
DC Power Supply	LED Burn-in Tester	l range	V Range	
Model 62012P-40-12	Model 58266	500mA	30V	
40V/120A/1200W	Model 36200	400mA	35V	
Model 62012P-100-50	Model 58266	500mA	32V	
100V/50A/1200W	Model 38200	170mA	95V	
Model 62024P-80-60	Model 58266	500mA	70V	
80V/60A/2400W	Model 38200	440mA	75V	
Model 62024P-100-50	Model 58266	500mA	70V	
100V/50A/2400W	Model 36200	350mA	95V	
Model 62024P-600-8	Model 58266	110mA	300V	
600V/8A/2400W	Model 36200	80mA	400V	
Model 62050P-100-100	Model 58266	500mA	95V	
100V/100A/5000W	Widuel 36200	SUUITIA	90 V	
Model 62050H-450	Model 58266	500mA	400V	
450V/34A/15KW (380V/3 Φ 4W)	WIOGEI 38200	JUUITA	4000	

CDECIFICATIONS				
SPECIFICATIONS				
Model		5822	2-64	
Electrical Specification				
Channels		6-	4	
Force Current Range	1uA~ 10uA	10uA~ 100uA	100uA~ 100mA	100mA~ 500mA
Force Current Accuracy	± (0.3%+10nA)	$\pm$ (0.3%+25nA)	± (0.3%+25uA)	$\pm$ (0.3%+500uA)
Measure Voltage Range	0.1V~40V 40V~400V			400V
Measure Voltage Accuracy (2wires)	± (0.5%-	+5mV)	± (0.5%-	+10mV)
Input Voltage limit *1	V input – V read<5V			
General Specification				
Interface	USB			
Operatoin Environment		Temperature: 0~55°C	/Humidity:10~90%RH	
Temperature Coefficient	0~18°C & 28~55°C			
remperature Coefficient	$\pm$ (0.3 x accuracy specification)/ $^{\circ}$ C			
Weight (kg)	70			
Warm-up Duration	30 mins			

Note \*1: The difference of DC output voltage and DUT read voltage is suggested to less 5V.



# **LED Light Bar Test System**

# **Model 58182**

Chroma 58182 LED Light Bar Test System is a fully automatic test system able to measure the top-view/side-view light bar uniformity composed of white light or RGB LED. With image recognition function, it can accurately capture the location of LED and identify the center of LED under the measurement. With automatic mechanical and optical measurement function, the 58182 can perform extremely accurate optical and electrical measurement.

The 58182 integrates image recognition function, automatic mechanical and optical measurement. It can not only improve the yield rate by sifting out the defect products, but also reduce the product verification time and development cost. In addition, the 58182 has a flexible measurement platform to adapt different type of top-view / side-view LED light bar measurement, and friendly user interface to reduce user's learning time. Consequently, the 58182 is the best choice for testing top-view/side-view light bar.

#### **Key Features**

- Measure the top-view/side-view light bar uniformity composed of white light or RGB LED
- Equipped with image recognition function to capture the LED location accurately
- Excellent optical performance
- ✓ ESD damaged sorting function
- ☑ FPC/PCB light bar adaptability









CIE127 Condition B measurement Module

SPECIFICATIONS					
Model			58182		
Optical Module			CIE 127 condition B optical tube		
	Range		100~10000mcd		
Average Intenstive (mcd)	Accuracy		±5%		
	Repeatability		±2%		
Lumen (Im) Measurement S	pecification		Option		
CIEVV	Accuracy		±0.004		
CIE x, y	Repeatability		±0.002		
	Wavelength Range	380~780nm			
Spectrumeter	Optical resolution	2nm			
	A/D	16 bits			
Light Bar length		600mm			
Offer Channels		20 X 12 Ch			
	Voltage	0~200V	0~60V	0~300V	
Power Supply	Current	10uA~5mA	1mA~2A	40mA~2A	
rower supply	Voltage accuracy	0.3%+0.1%F.S	0.01%+10mV	0.05%+0.05%F.S	
	Current accuracy	0.3%+0.1%F.S	0.01%+1mA	0.03%+40mA	
Data output	Format	Excel (*.csv)			
Data output	Output items	mcd, CIEx, CIEy			
XY moving range		600x250mm			
Dimension		1300 (D) × 2360 (W) × 1815 (H)mm			

# **LED Light Bar Electrical Test System**

# **Model 58183**

Chroma 58183 is a PC base test system for LED light bar electrical test. In hardware design, Chroma 58183 not only offers a accurately current (10uA~5mA) to test LED electrical features but also can integrate an extra high power supply for high current test. Otherwise, Chroma 58183 offers multichannels test function. It is widely used in many application. In LED light bar manufactory, 58183 can test more 10 pieces Light bar at the one time. In LED backlight manufactory, 58183 can test 4 pieces LED backlight via a 4 channels control box. To sum up, 58183 is a very strong and powerful tool for LED light bar and LED backlight manufactories.

#### **Key Features**

- ✓ Integrating customer's extened power supply
- PC base design
- ✓ Support multi- channels test
- ☑ Using general DUT adapter to offer test application widely
- ✓ Software support authority managerment





System specifications           Power supply         Output voltage         1~200V           Output current         10µA~5mA *1           Voltage Range         1~200V           Program Accuracy         ★034age Accuracy         ±0.3% ±0.2% F5           Current Range         100µA / 5mA           Euron Compliance         ±5% ±0.2% F5           Applicative Type         To / Side-view LED light bar           Dimension (D x W x H)         IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm           Weight         18 Kg (IPC 13Kg, RelayBox 5Kg)           Electrical measurement specifications           Testing condition         2 wires           Yoltage         Accruacy (1~200V)         ±0.3% ±0.2% FS           Resolution         50mV           RelayBox specifications(Not in live wire)           Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         10°         10°           Power IN           IPC         110 / 220V,50~60Hz, 7/3.5A           RelayBox         110 / 220V,50~60Hz, 2A           Othe	SPECIFICATIONS				
Power supply         Output current Output current         1~200V           Program Accuracy         Voltage Range         1~200V           Program Accuracy         ± 0.3% ± 0.2% FS           Current Range         100µA / 5mA           Current Compliance         ± 5% ± 0.2% FS           Applicative Type         Top / Side-view LED light bar           Dimension (D x W x H)         IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm           Weight         18 Kg (IPC 13Kg, RelayBox 5Kg)           Electrical measurement specifications         2 wires           Testing condition         2 wires           Voltage         Accruacy (1~200V)         ± 0.3% ± 0.2% FS           Resolution         50mV           RelayBox specifications(Not interes)           RelayBox specifications(Not interes)         Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanics         10°         10°           Power IN         10°         10°           Power IN         200 (No.200, 200, 200, 200, 200, 200, 200, 200,	Model		581	83	
Power supply         Output current         10µA~5mA *1           Program Accuracy         Voltage Range         1~200V           Voatage Accuracy         ±0.3% ±0.2% FS           Current Range         100µA / 5mA           Current Compliance         ±5% ±0.2% FS           Applicative Type         Top / Side-view LED light bar           Dimension (D x W x H)         IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm           Weight         18 kg (IPC 13kg, RelayBox 5kg)           Electrical measurement specifications           Testing condition         2 wires           Voltage         Accruacy (1~200V)         ±0.3% ±0.2% FS           Resolution         50mV           RelayBox specifications(Not in live wire)         Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         10°         10°           Power IN         110 / 220V,50~60Hz, 7 / 3.5A         RelayBox         110 / 220V,50~60Hz, 2A           Others         32 Channels	System specifications				
Output current   10μA~SmA**    Program Accuracy   Voltage Range   1~200V     Voltage Range   100μA / 5mA     Current Range   100μA / 5mA     Current Compliance   55% ± 0.2% FS     Applicative Type   Top / Side-view LED light bar     Dimension (D x W x H)   IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm     Weight   Program top / Small top / Smal	Dower supply	Output voltage	1~200V		
Program Accuracy         ± 0.3% ± 0.2% FS           Current Range         100μA / 5mA           Applicative Type         Top / Side-view LED light bar           Dimension (D x W x H)         IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm           Weight         18 Kg IPC 13Kg, RelayBox 5Kg)           Electrical measurement specifications           Testing condition         2 wires           Voltage           Accruacy (1~200V)         ± 0.3% ± 0.2% FS           RelayBox specifications(Not in live wire)         50mV           RelayBox specifications(Not in live wire)           Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         10°         10°           Power IN           IPC         110 / 220V,50~60Hz, 7 / 3.5A           RelayBox         110 / 220V,50~60Hz, 2A           Others           General purpose relay         32 Channels	Power supply	Output current	10μA~5	5mA *1	
Program Accuracy         Current Range         100μA / 5mA           Applicative Type         Top / Side-view LED light bar           Dimension (D x W x H)         IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm           Weight         18 Kg (IPC 13Kg, RelayBox 5Kg)           Electrical measurement specifications         2 wires           Testing condition           Voltage         Accruacy (1~200V)         ± 0.3% ± 0.2% FS           Resolution         50mV           RelayBox specifications(Not in live wire)           Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         10°         10°           Power IN           IPC         110 / 220V,50~60Hz,2A         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels		Voltage Range	1~20	00V	
Current Range	Drogram Accuracy	Voatage Accuracy	±0.3% ±	0.2% FS	
Applicative Type  Dimension (D x W x H)  First 18 Kg (IPC 13Kg, RelayBox 430 x 276 x 102 mm  Weight  Felectrical measurement specifications  Testing condition  Voltage  Accruacy (1~200V) Resolution  FelayBox specifications(Not in live wire)   Ch1~24  Ch2~32  Switch voltage  Ch1~24  Ch25~32  Switch voltage  Carry current  Switch voltage  Carry current  If ge weet and of mechanical  FelayBox specifications of mechanical  FelayBox Specifications of mechanical  FelayBox Specifications of mechanical  Ch1~24  Ch25~32  Switch voltage  Ch1~24  Ch25~32  Switch voltage  Town 10°  Town 10°  Fower IN  FPC  Fower IN  FPC  FelayBox  FelayBox	Program Accuracy	Current Range	100μΑ	/ 5mA	
Dimension (D x W x H)         IPC 418 x 330 x 175 , RelayBox 430 x 276 x 102 mm           Weight         18 Kg( IPC 13Kg, RelayBox 5Kg)           Electrical measurement specifications           Testing condition         2 wires           Condition         2 wires           4 Cruacy (1~200V)         6 Condition         5 Condition         6 Condition		Current Compliance	±5% ±	0.2% FS	
Weight         18 Kg(IPC 13Kg, RelayBox 5Kg)           Electrical measurement specifications           2 wires           2 wires           4 ccruacy (1~200V)         ± 0.3% ± 0.2% FS           Resolution         50mV           RelayBox specifications(Not in live wire)           Ch1~24         Ch25~32           Switch voltage         200VDC         300WDC           Carry current         300MA         600MA           Life expectancy of mechanical         10°         10°         10°           Power IN           IPC         110 / 220V,50~60Hz, 7 / 3.5A           RelayBox         110 / 220V,50~60Hz, 2 / 3.5A           Others           General purpose relay         32 Channels	Applicative Type		Top / Side-view	LED light bar	
Electrical measurement specifications   Testing condition 2 wires   Voltage Accruacy (1~200V) Resolution ±0.3% ±0.2% FS   RelayBox specifications(Not in live wire) 50mV   Ch1~24 Ch25~32   Switch voltage 200VDC 300VDC   Carry current 300mA 600mA   Life expectancy of mechanical 106 106   Power IN   IPC 110/220V,50~60Hz, 7/3.5A   RelayBox 110/220V,50~60Hz, 2A   Others   General purpose relay 32 Channels	Dimension (D x W x H)		IPC 418 x 330 x 175 , Relay	/Box 430 x 276 x 102 mm	
Testing condition 2 wires  Voltage	Weight		18 Kg( IPC 13Kg	, RelayBox 5Kg)	
Voltage         Accruacy (1~200V)         ±0.3% ±0.2% FS           RelayBox specifications(Not in live wire)         Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         106         106           Power IN           IPC         110 / 220V,50~60Hz, 7 / 3.5A           RelayBox         110 / 220V,50~60Hz, 2A           Others           General purpose relay         32 Channels	Electrical measurement specifications				
RelayBox specifications(Not in live wire)         Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         10 <sup>6</sup> 10 <sup>6</sup> Power IN           IPC         110 / 220V,50~60Hz, 7 /3.5A           RelayBox         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels	Testing condition		2 wires		
Resolution           SelayBox specifications(Not in live wire)           Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         106         106           Power IN           IPC         110 / 220V,50~60Hz, 7 / 3.5A           RelayBox         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels	Voltago	Accruacy (1~200V)	$\pm$ 0.3% $\pm$ 0.2% FS		
Ch1~24         Ch25~32           Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         10 <sup>6</sup> 10 <sup>6</sup> Power IN           IPC         110 / 220V,50~60Hz, 7 / 3.5A           RelayBox         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels	voitage	Resolution	50mV		
Switch voltage         200VDC         300VDC           Carry current         300mA         600mA           Life expectancy of mechanical         106         106           Power IN           IPC         110 / 220V,50~60Hz, 7 /3.5A           RelayBox         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels	RelayBox specifications	(Not in live wire)			
Carry current         300mA         600mA           Life expectancy of mechanical         106         106           Power IN           IPC         110 / 220V,50~60Hz, 7 /3.5A           RelayBox         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels			Ch1~24	Ch25~32	
Life expectancy of mechanical     106     106       Power IN       IPC     110 / 220V,50~60Hz, 7 /3.5A       RelayBox     110 / 220V,50~60Hz,2A       Others       General purpose relay     32 Channels	Switch voltage		200VDC	300VDC	
Power IN           IPC         110 / 220V,50~60Hz, 7 /3.5A           RelayBox         110 / 220V,50~60Hz,2A           Others           General purpose relay         32 Channels	Carry current		300mA	600mA	
IPC     110 / 220V,50~60Hz, 7 /3.5A       RelayBox     110 / 220V,50~60Hz,2A       Others     32 Channels	Life expectancy of mecha	nical	10 <sup>6</sup>	10 <sup>6</sup>	
RelayBox 110 / 220V,50~60Hz,2A  Others  General purpose relay 32 Channels	Power IN				
Others     General purpose relay   32 Channels	IPC		110 / 220V,50~60Hz, 7 /3.5A		
General purpose relay 32 Channels	RelayBox		110 / 220V,50~60Hz,2A		
	Others				
Operation environment Temperature:10~40°C; Humidity:10%~70%	General purpose relay		32 Channels		
	Operation environment		Temperature:10~40°C; Humidity:10%~70%		

Note\*1: Specifications not contain AUX Power, need to check relaybox loss if use AUX Power.





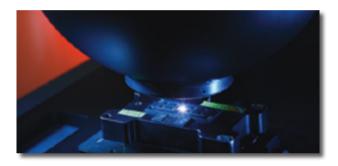
# **Model 58158**

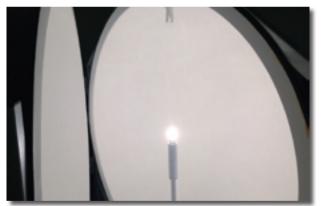
Chroma 58158 LED Lighting Test System, compliances the AC LED Device National Standard, has integrated Chroma's Power Electronics Test Equipment - Programmable AC Power Source and Digital Power Meter to offer users a real AC environment for measuring AC LED.

Furthermore, the 58158 also integrates Chroma DC Power Supplies with the flexible optical test platform which equips with integrating sphere, photo detector, and etc.. Users can measure optical and electrical parameters of AC/DC LED through a friendly softtware interface.

### **Key Features**

- ☑ Simulate the real AC test condition and environment
- ☑ Integrate AC, DC, and optical features test to one platform
- ✓ Support DC test for AC LED
- ✓ Support dual-optical test module in one platform (Integrating sphere or average intensity) (optional)
- ✓ Support AC /DC LIV Analysis
- Offer standard light source for calibration





For Laboratory Test









SPECIFICATIONS				
Model		58158		
Measurement Items				
Optical Measurement Item	S	Lumens (lm), CIE(x,y)), CIE(u',v'), CCT, CRI		
Electrical Measurement Items		Frequency, Real power P, power factor PF, THD (Option), Vf (Option)		
<b>Optical Measurement</b>				
Photo Detector	Wavelength Range	380~780nm		
Filoto Detector	Lumens Range *1	<5,000 lm (>5K lm optional)		
Chastromator	Detector Type	2048 Pixels Linear CCD array (optional)		
Spectrometer	Optical Fiber Connector	SMA 905		
Lumen accuracy		±5%		
CIExy accuracy		±0.004		
Lumen Repeatability		±2%		
CIExy Repeatability *2		±0.001		
<b>Electrical AC Source</b>				
Output Rating-AC		500VA		
	Range/Phase	150V/300V/Auto		
	Accuracy	0.2%+0.2%F.S.		
Voltage	Resolution	0.1V		
	Line Regulation	0.10%		
Load Regulation		0.20%		
M 6 . (D)	RMS	4A/2A (150V/300V)		
Max.Current / Phase	peak	24A/12A (150V/300V)		
Electrical AC Meter				
	D (147)	1 5\4/ 1/\4/\4\ - -(6201\ 1 5\4/ 10/\4/\4 - -(6202\		

Electrical AC Meter				
Power	Range (W)	1.5W~1KW (Model 66201); 1.5W~10KW (Model 66202)		
rower	Power Factor Accuracy *3	0.006+(0.003/PF)KHz		
Harmonic Range 2~50 order		2~50 order		

DC Measurement (Optional)			
	Output Voltage	0~64V (> 64V optional)	
	Output Current	0~3A (> 3A Optional)	
	Ripple and Noise	1400 uVrms & 14 mVp-p / < 1mA	
DC Power Supply	Line Regulation	0.01% +4mV / 0.01% + 300 μ A	
	Load Regulation	< 6mV / 0.01% + 300 μ A	
	Program Accuracy	0.02% + 10mV / 0.01%+1mA	
	Read back Accuracy	0.02% + 10mV / 0.01%+1mA	
Others			
Dimension (H x W x D)		1081 x 532 x 700 mm	
Weight		100k g	
Power Consumption		300 W	
Operating		100~240V VAC 50/60HZ	
Software Support DC Source			
Chroma 6200P-300-8, Chroma 11200 (650V), Chroma 11200 (800V), Keithley 24XX Series			

**Notes \*1:** 20 inch Integrating Sphere without ND filter.

Notes \*2 : The unit under test is 10W halogen lamp

Notes \*3: The PF spec. applies only when the signals are higher then 50% of the selected voltage and current ranges

ORDERING INFORMATION	l .		
Optical Module	50cm integrating sphere	1m integrating sphere	2m integrating sphere
Luminaire	small lamp, bulb, MR-16	middle lamp, 2 feet T8/T5 tube	large lamp, 4 feet T8/T5 tube, street light
Application	laboratory	laboratory	laboratory

Note: Customization for 3m integrating sphere



# **LED Lighting In-line Test System (For Production)**

# **Model 58158-SC**

The design concept of Chroma LED high speed measurement module is to combine several large size detectors and add up the luminous flux obtained by each detector to calculate the total flux of LED light. This design not only overcomes the shortcoming of previous inconvenient measurement for total flux by conventional integrating sphere, it also implements the inline test on production line. Chroma is able to provide the customer a fully automatic production line that covers both quality and productivity.

#### **Key Features**

- Mass production application: LED lamp, LED bulb, LED bar, LED streetlight, and other luminaries
- Less error comparing to integrating sphere measurement
- ☑ High speed test and flicker measurement
- Provide standard light source for calibration which is international standard traceable
- ✓ Thermal control fixture adaptable (option)

#### **Test Items**

- Optical Power characteristics : Lm, lm/w, LED operating frequency (Flicker)
- ✓ Color characteristics : CIExy, Duv, CIEu'v', CCT, CRI
- Power characteristics :

AC mode: Power factor (PF), Irms, Vrms, THD

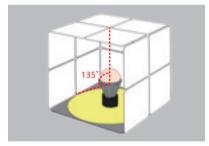
DC mode: Forward voltage



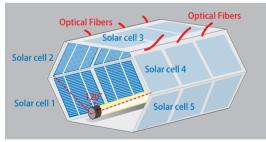
Instruments

Solar Cell Modules



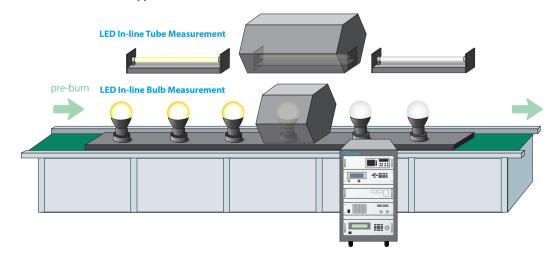


Solar Cell Module for Omnidirectional lamp



Solar Cell Module for JEL 801 LED Tube

# **In-line Production Test Applications**



SPECIFICATIONS (25cm Integrating Sphere)				
Model		58158 -SC		
Measurement Items				
Optical Measurement Items		Lumens (lm), CIE(x,y)), CIE(u',v'), CCT, CRI		
Electrical Measurement Items		Frequency, Real power P, power factor PF, THD (Option), Vf (Option)		
<b>Optical Measurement</b>				
Photo Detector	Wavelength Range	380~780nm		
	Lumens Range *1	<5,000 lm (>5K lm optional)		
Connection of the second	Detector Type	2048 Pixels Linear CCD array		
Spectrometer	Optical Fiber Connector	SMA 905		
Lumen measurement Repeatability		$\pm 2\%$		
CIExy Repeatability *2		±0.001		
CCT Repeatability		±30K@3000K		
CRI Repeatability		±0.1		
Electrical AC Source				
Output Rating-AC		500VA		
Voltage	Range/Phase	150V/300V/Auto		
	Accuracy	0.2%+0.2%F.S.		
	Resolution	0.1V		
	Line Regulation	0.10%		
	Load Regulation	0.20%		
Max.Current / Phase	RMS	4A/2A (150V/300V)		
	peak	24A/12A (150V/300V)		

Electrical AC Meter					
Power	Range (W)	1.5W~1KW (Model 66201); 1.5W~10KW (Model 66202)			
	Power Factor Accuracy *3	0.006+(0.003/PF)KHz			
Harmonic	Range	2~50 order			

DC Measurement (Optional)				
DC Power Supply	Output Voltage	0~64V (> 64V optional)		
	Output Current	0~3A (> 3A Optional)		
	Ripple and Noise	1400 uVrms & 14 mVp-p / < 1mA		
	Line Regulation	0.01% +4mV / 0.01% + 300 μ A		
	Load Regulation	$<$ 6mV $/$ 0.01% $+$ 300 $\mu$ A		
	Program Accuracy	0.02% + 10mV / 0.01%+1mA		
	Read back Accuracy	0.02% + 10mV / 0.01%+1mA		
Others				
Dimension (H x W x D)		1081 x 532 x 700 mm		
Weight		100k g		
Power Consumption		300 W		
Operating		100~240V VAC 50/60HZ		
Software Support DC Source				
Chroma 62000 200 9 Chroma 11200 (650)/) Chroma 11200 (900)/) Voithley 24VV Covice				

Chroma 6200P-300-8, Chroma 11200 (650V), Chroma 11200 (800V), Keithley 24XX Series

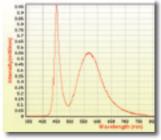
Notes 1: 10 inch Integrating Sphere without ND filter. Chroma also offers 12 and 20 inch integrating sphere for higher

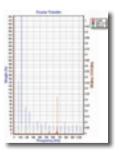
Notes \*2 : The unit under test is 10W halogen lamp

Notes \*3: The PF spec. applies only when the signals are higher then 50% of the selected voltage and current ranges

# **Analysis Tools**



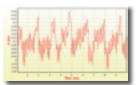




Power Analysis : Im, Im/W, PF, Power

LED Spectrum Analysis : CCT, CRI, Duv

**THD Analysis** 





Flicker Analysis

Flicker Analysis



# Chroma

